## **Information Sheet 52**



# Wet granulator

Wet granulators are granulators from the HERBOLD SMS or SML series that have been modified for the use of the simultaneous washing and size reduction of soiled feed material such as film scrap, old battery cases, bottle crates, etc.

- Feed hopper and material discharge trough are made from mild steel.
- Housing is plated with chrome nickel alloy (optional).
- Rotor is plated with chrome nickel alloy or optionally galvanized.
- Seals have been added around the cutting chamber halves.
- Water line/s added to feed hopper.

Large quantities of water are feed to the grinding chamber during the size reduction process. The movement of the material rubbing together while being sized reduced achieves a high standard of washing. Since the granulate is discharged from the granulator with the water, it is necessary to install a screen unit or a dewatering screw with an integrated screen for removing the soiled water.

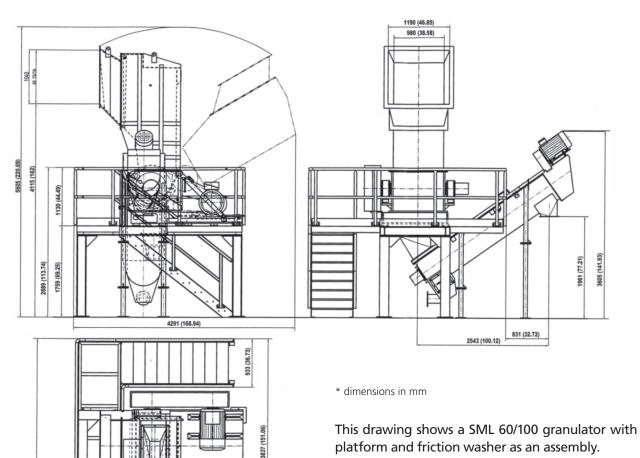
Typically a friction washer is often installed after the granula tor to improve the washing results.

This can be seen in the picture below showing a SML 60/145 granulator with a FA 3000 friction washer.

### **Special features**

See standard product line brochures for specifications of the models SML and SMS.





platform and friction washer as an assembly.

Configurations can be custom made to meet plant layout.



#### Size Reduction

Shredder

5077 (199.88)

- Pre-washing Units Friction Washers
- Granulators **Pulverizing Systems**

3317 (130.59)

- Separation Tanks and Hydrocyclones
- Mechanical and Thermal Drying

Washing / Separation Systems & Components

Water Processing 2

#### Agglomeration

Plastcompactors

#### Service

- Parts and Overhauls
- Inspections and Trouble Shooting
- Upgrades and Performance Service

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